

## **FLUSH PROCEDURE FOR GEAR / RACK REPLACEMENT**

2 PEOPLE REQUIRED

**PURPOSE-** Remove contaminated fluid from Gearbox or Rack and Pinion

1. Replace gear in car.
2. Do not connect pressure or return hose to gear. Place end of pressure hose into bucket and close off return line on reservoir.
3. Fill pump with new fluid
4. Start and stop engine four times to push old fluid out of pump. Repeat this until fluid is clean.
5. Connect lines to gearbox or rack and pinion.
6. Check fluid level. KEEP IT FULL.
7. Start engine turn steering wheel right and left.

Check fluid level as you do this. Do NOT run it dry.

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