

## **FLUSH PROCEDURE FOR POWER STEERING PUMP REPLACEMENT**

2 PEOPLE REQUIRED

**PURPOSE-** Remove contaminated fluid from Gearbox or Rack & Pinion

1. Replace old pump.
2. Connect pressure hose to new pump.
3. Place return hose into a bucket. **DO NOT CONNECT TO NEW PUMP.**
4. Fill new pump with clean power steering fluid.
5. Start engine and turn wheel from left to right 4 times.

This pushes old contaminated fluid in the gearbox or rack & pinion out of the system.

Keep filling new pump. **DO NOT LET PUMP RUN DRY.**

Repeat step 5 until fluid is running CLEAN into bucket.

6. Turn off engine; connect return line to pump. Fill fluid to proper level.
7. Start engine, turn from left to right. Check fluid level again.

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